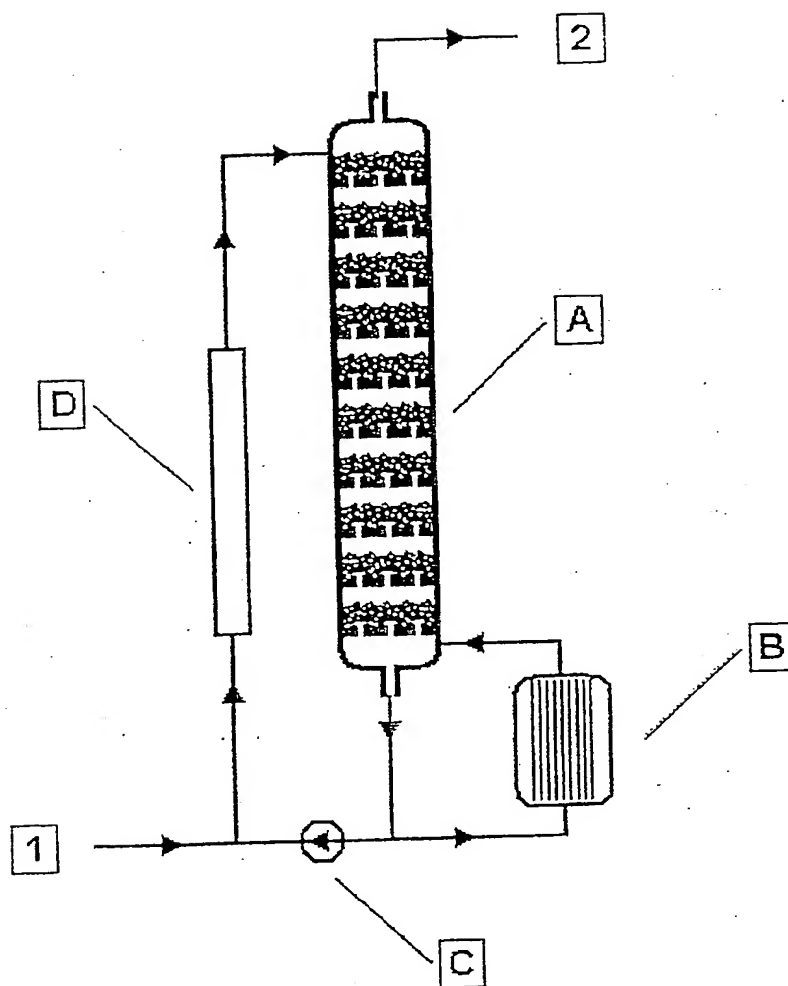


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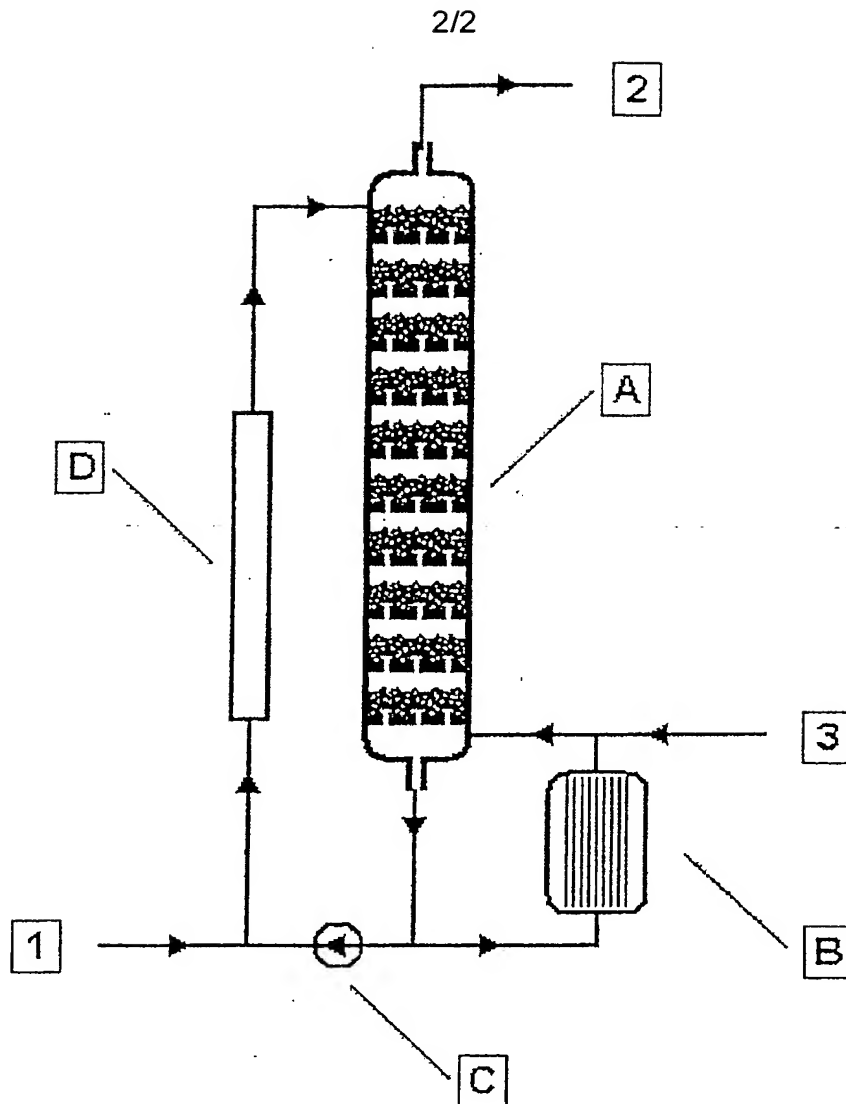


5

Key:

- 10 A: Reaction column
 B: Circulation evaporator
 C: Pump
 D: Tubular reactor

1: Formaldehyde solution
2: Synthesis vapor



5

Key:

- | | |
|------------------------------|-------------------------------------|
| A: Reaction column | 1: Formaldehyde solution |
| 10 B: Circulation evaporator | 2: Synthesis vapor |
| C: Pump | 3: Formaldehyde/water vapor mixture |
| D: Tubular reactor | |